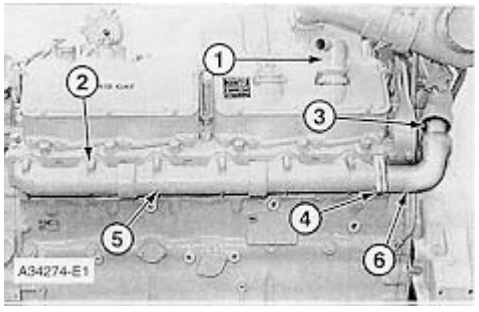
SMCS - 1059

SENR74100038

Remove Exhaust Manifold (Industrial Engine)

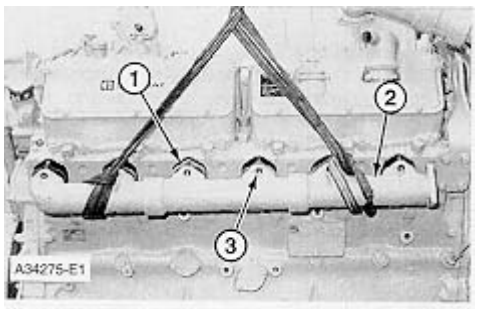


1. Remove the breather tube from cap (1).

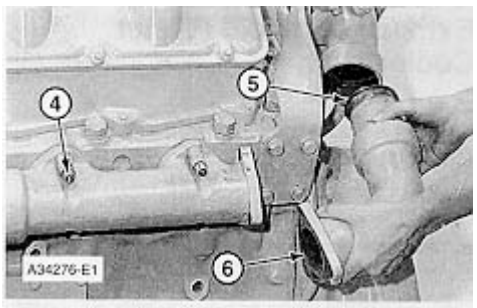
2. Remove bolts (4). Remove elbow (6) and coupling (3).

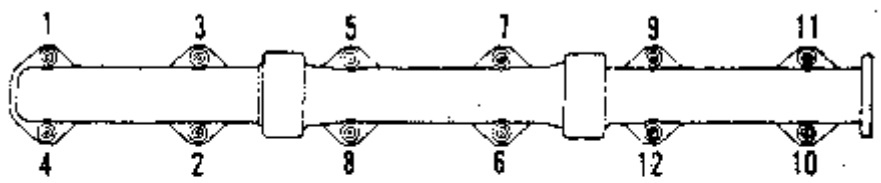
3. Fasten a hoist to exhaust manifold (5). Remove nuts and spacers (2). Remove exhaust manifold. The weight of the exhaust manifold is **24 kg. (52 lb.).**

Install Exhaust Manifold (Industrial Engine)



1. Put gaskets (1) and exhaust manifold (2) into position on studs (3). Put **5P3931 Anti-Seize Compound** on studs (3). Install nuts (4) and spacers.





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2. Tighten nuts (4) in the sequence shown to **45 ± 7 N·m (35 ± 5 lb ft).** Tighten nuts (4) again in the sequence shown to **45 ± 7 N·m (35 ± 5 lb ft).**

3. Put **2P2333 Manifold Sealer** on the rings of coupling (5). Put coupling (5) and elbow (6) into position on the engine. Install the gasket between elbow (6) and manifold (2).

4. Install the breather tube on the valve cover.

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