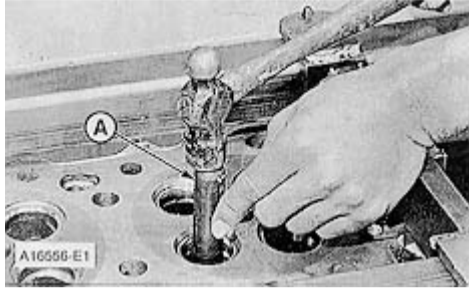


Tools Needed		A
7S8859	Driver	1

Start By:

a. remove valves

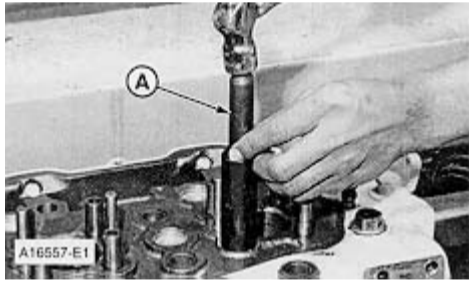


1. Remove valve guides with Tool (A).

Install Valve Guides

Tools Needed		A
7S8859	Driver	1
5P2396	Bushing	1

1. Put clean engine oil on the outside of the valve guides.



2. Use Tool (A) to install valve guides. Guides must be extended 32.3 ± 0.8 mm ($1.27 \pm .03$ in) from the surface of the head. The inside diameter of the guides must be 9.487 to 0.025 mm ($.3735 \pm .0010$ in). The maximum diameter for used guides is 9.545 mm ($.3758$ in).

End By:

a. install valves

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2022/11/30

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