

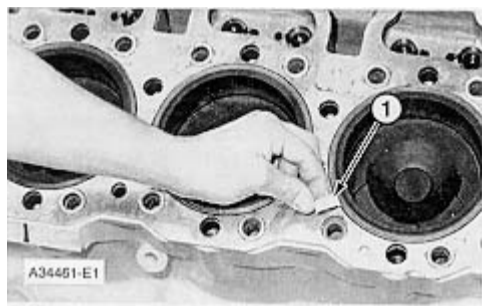
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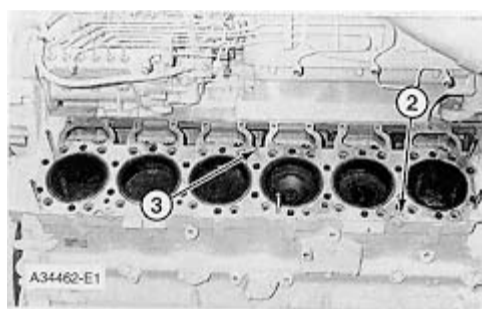
## Remove Spacer Plates

Start By:

a. remove cylinder head



1. Remove seals (1) from the spacer plate.



2. Install six 3/8" -16 NC forcing screws (3) in the spacer plate. Tighten the screws evenly until the plate is free of the dowels on the cylinder head.

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### NOTICE

Do not damage dowels (2) as the plate is removed.

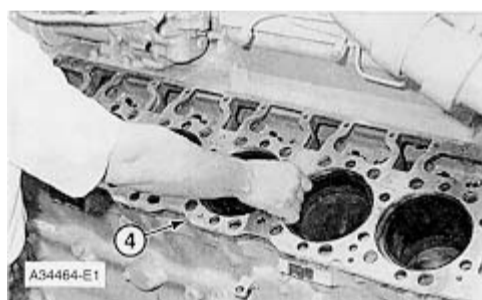
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## Install Spacer Plates

1. Make sure the spacer plate and the machined surface (3) of the cylinder block are clean and free of dirt and foreign material.

2. Install O-ring seals (1).

3. Put a new gasket into position over dowels (3) on the cylinder block.



4. Install spacer plate (4).

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### NOTICE

Both surfaces of the spacer plate, gasket and the top of the cylinder block must be clean. Do not use a gasket adhesive or other substances of these surfaces.

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5. Install a new washer seals in the spacer plate.

6. Check the cylinder liner projection. See Install Cylinder Liners.

End By:

a. install cylinder head

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