

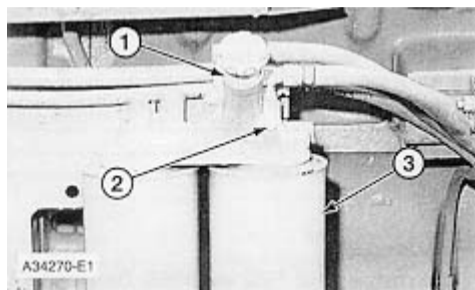
SMCS - 1258

SENR74100001

Remove & Install Fuel Priming Pump & Filter Base

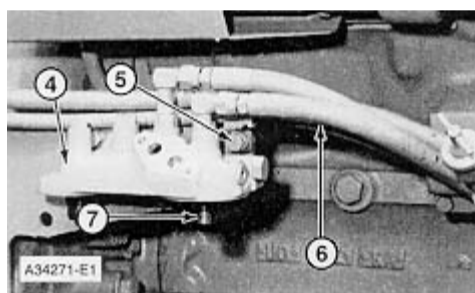
Tools Needed		A
2P8250	Strap Wrench	1

1. Turn the fuel supply valve to the "OFF" position.



2. Remove two bolts (2). Remove fuel priming pump (1).

3. Use Tool (A) to remove filters (3).



4. Mark two hoses (6) for identification. Disconnect two hoses (6) from filter base (4). Cap and plug immediately.

5. Remove bolts (5) from the filter base. Remove filter base (4).

6. Remove studs (7) if necessary.

NOTE: If studs (7) are removed, upon installation put **9S3263 Thread Lock Compound** on the last **7.6 mm (.30 in)** of studs (7). Tighten studs (7) to a torque of **70 ± 14 N·m (50 ± 10 lb ft)**.

NOTE: For installation of the fuel priming pump and filter base, reverse the removal steps.

7. Turn the fuel supply valve to the "ON" position.

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