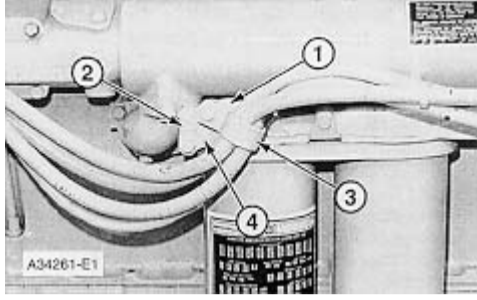


SMCS - 1378

SENR74100002

Remove & Install Oil Bypass Valves



1. Remove the bolt from clamp (3). Reposition the clamp and hoses. Remove cover (4).

2. Remove the spring and plunger for the oil cooler bypass valve from location (2). Remove the spring and plunger from location (1) for the oil filter bypass valve.

NOTE: Upon installation, put clean oil on the plungers.

NOTE: For installation of the oil bypass valves, reverse the removal steps.

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