30/11/22, 12:41

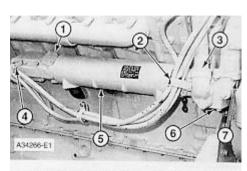
Oil Cooler (Industrial Engine) (SENR7410-04)

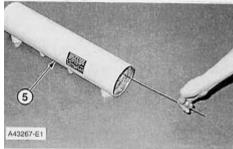
SMCS - 1378

Remove & Install Oil Cooler

Start By:

a. remove oil filter base





- 1. Remove clamp (2).
- 2. Remove elbow (3).
- 3. Attach a strap and a suitable lifting device to oil cooler (5)
- **4.** Remove bolts (7).
- **5.** Remove bracket (4).
- **6.** Remove the bolts from bonnet (1).
- **7.** Remove the oil level gauge.
- 8. Remove bonnet (1), cooler (5) and bonnet (6) as a unit. The weight of the unit is 26 kg (58 lb).
- **9.** Clean the tubes in cooler (5) with a **3.2 mm (.125 in)** diameter rod as shown.

NOTE: Check the O-ring seals on the oil cooler for damage or wear and replace if necessary.

NOTE: For installation of the oil cooler, reverse the removal steps.

End By:

a. install oil filter base

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https://sis2.cat.com/#/print-preview/service/%257B%2522title%2522%253A%2522Oil%2520Cooler%2520(Industrial%2520Engine)%2520(SENR7410-04)%2522%252C%2522formattedPublicationDate%2522%253A... 1/1

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