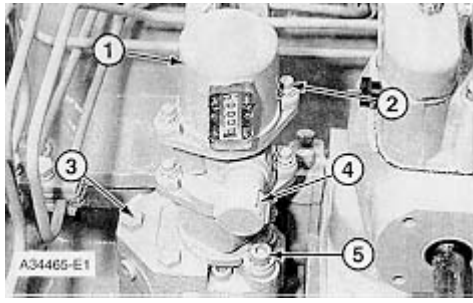


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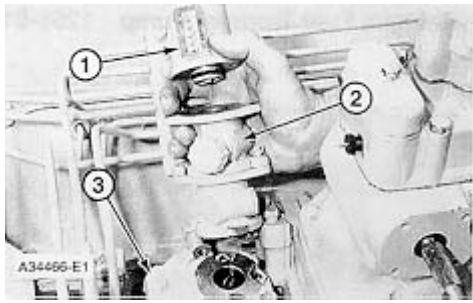
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## Remove Service Meter and Tachometer Drive



1. Remove bolts and clamps (2) that hold service meter (1) to tachometer drive (4). Remove service meter (1).
2. Remove bolts and clamps (5) that hold tachometer drive (4) to fuel transfer pump (3). Remove tachometer drive (4).

## Install Service Meter and Tachometer Drive



1. Put clean engine oil on the O-ring seal for tachometer drive (2). Put the tachometer drive into position on the fuel transfer pump (3) and install the bolts and clamps that hold the tachometer drive to the fuel pump.
2. Put clean engine oil on the O-ring seal for service meter (1). Install service meter (1) with the bolts and clamps that hold it to tachometer drive (2).

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