



FILLING INSTRUCTIONS:

- FOR HYDRAULIC FLUID RECOMMENDATION SEE TWIN DISC SPEC. S815.
- BEFORE STARTING THE ENGINE, FILL THE TRANSMISSION TO FULL MARK ON THE OIL LEVEL SIGHT GAUGE.
- IMMEDIATELY AFTER STARTING ENGINE & WITH ENGINE IDLING, CONTINUE TO FILL TRANSMISSION UNTIL PROPER OIL LEVEL IS MAINTAINED WITH OIL AT OPERATING TEMPERATURE OF 180°F TO 220°F.

CHARGING PUMP FLOW
26 GMP @ 1800 RPM
ENGINE SPEED.

S.A.E. HOSE SIZES ARE
MIN. INSIDE DIA.

S.A.E. HOSE DESIGNATIONS ARE
FOR REFERENCE ONLY. HOSES
WITH INNER TUBES RATED FOR
TEMPERATURES HIGHER THAN
S.A.E. SPECIFICATIONS WILL
EXTEND HOSE SERVICE LIFE.

TRANSMISSION MODEL: TD44-1169
TRANSMISSION ASS'Y: X237758

CONVERTER MODEL: 6-F-1509-2
CONVERTER ASS'Y: 1001535

CAD FILE 228379
LEVELS 2-20
LAYOUT 1
PLOTTED 4-18-90

	FLATNESS		MMC (MAX. MATERIAL CONDITION)
	PARALLELISM		RFS (REGARDLESS OF FEATURE SIZE)
	PERPENDICULARITY		NAME
	CIRCULAR RUNOUT		DATUM FEATURE
	TOTAL RUNOUT		DIAMETER
	POSITION		

NOTE: UNTOLERANCED DIMENSIONS LOCATING TRUE POSITION ARE BASIC.

(A) REDRAWN SUPERSEDES 228379 DATED 5-15-73

SYM.	ZONE	CHANGE	CH. NO.	DATE	BY	SYM.	ZONE	CHANGE	CH. NO.	DATE	BY
B	C2	WAS 1 1/4"		4-15-91	DJ						
A	F1	REDRAWN ON CAD		4-18-90	DJ						

SIMILAR TO
228336

NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF
TWIN DISC, INCORPORATED
RACINE, WISCONSIN
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MATERIAL	HEAT TREAT	DATE	4-18-90
SURFACE TREATMENT	WEIGHT ROUGH FIN.	WR' LBS. IN. ²	FIRST USE ASSY. MODEL
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONAL TOLERANCES ±.010 ALL ANGULAR TOLERANCES ±1°		NAME	DIAGRAM, PIPING
		DRN.	D Johnson
		CHK.	M.E.G.
		APPD.	M.E.G.

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