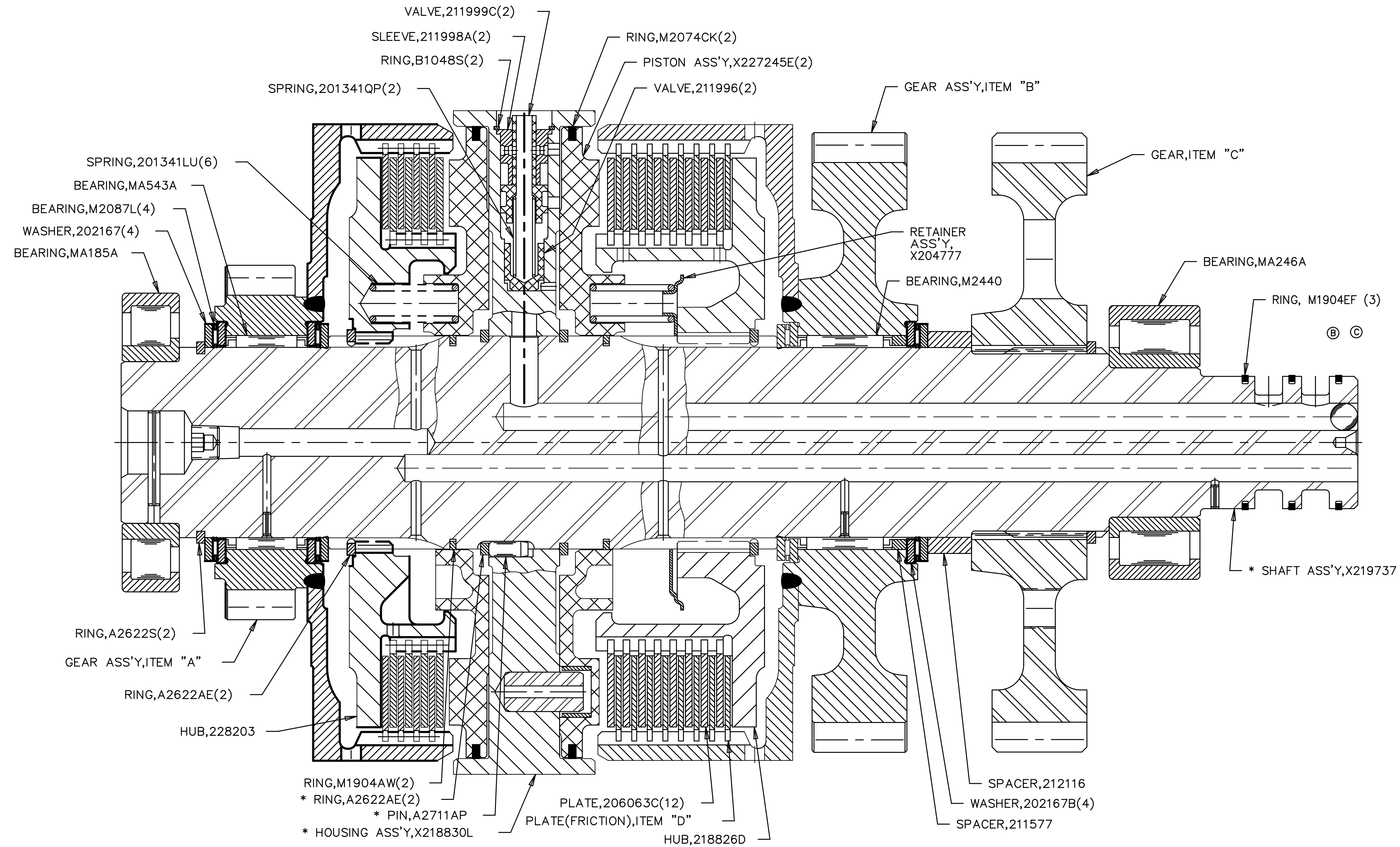
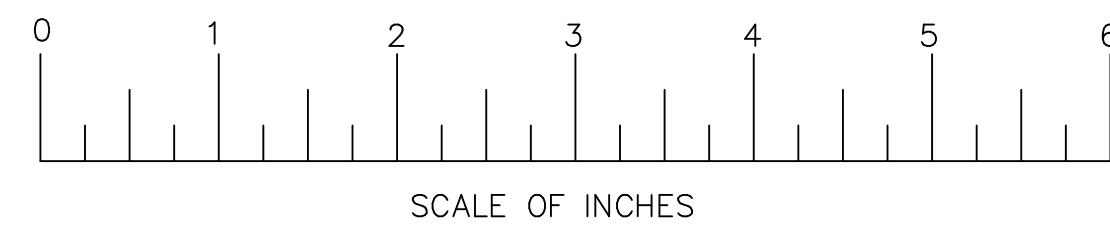


ASSEMBLY NO.	ITEM "A"	ITEM "B"	ITEM "C"	ITEM "D"
X227666	X216546A (26T)	X206172A (50T)	208867A (47T)	206067T
X227666A	X216546A (26T)	X206169A (47T)	206875 (41T)	206067T
X227666B	X216546A (26T)	X206169A (47T)	208867A (47T)	206067T
X227666C	X216546A (26T)	X206172A (50T)	206875 (41T)	206067T
X227666D	X216546A (26T)	X206172A (50T)	215794 (33T)	206067T
X227666E	X216546A (26T)	X215536A (54T)	206875 (41T)	206067T
X227666F	X225146A (27T)	X225145A (46T)	206875 (41T)	206067Z
X227666G	X216546A (26T)	X206172A (50T)	208867A (47T)	206067T
X227666H	X225146A (27T)	X206172A (50T)	208867A (47T)	206067T
X227666J	X216546A (26T)	X225493 (52T)	206875 (41T)	206067T
X227666K	X225647 (21T)	X206172A (50T)	208867A (47T)	206067T
X227666L	X225647 (21T)	X206172A (50T)	227923 (50T)	206067T
X227666M	X225647 (21T)	X206169A (47T)	208867A (47T)	206067Z
X227666N	X225634 (36T)	X225145A (46T)	206875 (41T)	206067Z
X227666P	X225647 (21T)	X206172A (50T)	208867A (47T)	206067Z
X227666Q	X225647 (21T)	X206172A (50T)	206875 (41T)	206067T
X227666R	X216546A (26T)	X206169A (47T)	206875 (41T)	206067Z



1130 SERIES TRANSMISSION
9" CLUTCH PACK ASSEMBLY
MODEL: L.D.809



* THESE ITEMS MAY BE PURCHASED AS A COMPLETE ASSEMBLY UNDER PART No. X219737B

(A) REDRAWN SUPERSEDES X227666SERIES OF 9-1-71

CAD FILE X227666SERIES,LEVELS 2-15,
LAYOUT 1,PLOTTED 4-11-90

REV	SHEET	ZONE	CH. NO.	DATE	REV	SHEET	ZONE	CH. NO.	DATE
					C		A3	ECN12910	1-26-05
					B		A3	ECN12513	10-07-04
					A		F1		4-11-90

UNLESS OTHERWISE SPECIFIED
MACHINED DIMENSIONS
X.X ±0.030
X.XX ±0.010
X.XXX ±0.005
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING
PER ASME Y14.5M 1994

WEIGHT
LBS. LBS./IN.³
FIRST USE
ASSY. MODEL
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INCH
THIRD ANGLE PROJECTION

MATERIAL
SIMILAR TO
HEAT TREAT
NAME

DATE 4-11-90	TWIN DISC INCORPORATED RACINE, WI 53403 - USA
SCALE 1"	
DRN. D Johnson	X227666 SERIES
CHK. M.E.G.	
APPR. M.E.G.	DWG SIZE
SHT. 1 OF 1	REV C