

BILL OF MATERIAL SHEET

TWIN DISC, INCORPORATED		BILL OF MATERIAL NO. K1099	
NAME OF UNIT RENEWAL KIT	MODEL NO. TD44-1169	ASSEMBLY DRAWING NO.	
	PRODUCT CODE 6.039	<u>DATE</u> 01-31-94 08-30-94 10-19-94 06-17-04 1-19-05	<u>ECN</u> NEW S5666 S5694 ECN12513 ECN12910
REMARKS OVERHAUL KIT REF: BOM 66045			
<u>PART NO.</u>	<u>REQ</u>	<u>NAME</u>	
MA185A	1	BEARING ROLLER	
MA205A	4	BEARING ROLLER	
MA246A	3	BEARING ROLLER	
MA247	2	BEARING	
MA543A	1	BEARING NEEDLE	
M2087E	8	BEARING NEEDLE	
M2087L	4	BEARING NEEDLE	
M2439	2	BEARING ROLLER	
M2440	1	BEARING ROLLER	
M2456A	4	BEARING NEEDLE	
204657	1	GASKET	
204674	1	GASKET	
206155	3	GASKET	
212184	1	GASKET	
212185	1	GASKET	
212187	1	GASKET	
212332	2	GASEKT	
212713	1	GASKET	
216580	1	GASKET	
219843	1	GASKET	
215533	1	GASKET	
219762	1	GASKET	
215391	1	GASKET	
215392	1	GASKET	
A2916CF	1	RING, "O"	
A2916CH	1	RING, "O"	
A2916DH	3	RING, "O"	
A2916DK	14	RING, "O"	
A2916DN	1	RING, "O"	
A2916DP	1	RING, "O"	
204759	3	SHIM	
204759A	3	SHIM	
204759B	3	SHIM	
212666	1	SHIM	
212666A	1	SHIM	
212705	2	SHIM	
212705A	2	SHIM	
212705B	2	SHIM	

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PART NO.	REQ	NAME	
216509	1	SHIM	
216509A	1	SHIM	
216509B	1	SHIM	
A2701AP	4	SPRING	
201341LU	6	SPRING	
201341QP	2	SPRING	
202167	4	WASHER	
202167B	4	WASHER	
202178	5	WASHER	
202178A	8	WASHER	
M1904AW	2	RING, PISTON	
M1904BB	4	RING, PISTON	
M1904CT	4	RING, PISTON	
M2066D	2	RING, QUAD	
M2074BJ	3	RING, SEAL	
M2074CH	4	RING, SEAL	
M2074CK	2	RING, SEAL	
M1904EF	9	RING, SEAL	
MA297	2	SEAL, OIL	
M2406	1	SEAL, OIL	
M2453	2	SEAL, OIL	
M2081N	2	SEAL	
M2081P	2	SEAL	
203789	1	PLATE, SPEC	
212463	1	PLATE, SPEC	
M422	4	PIN, DRIVE	
M1927AR	1	PIN, ROLL	
A2987AQ	1	PIN	
M1841D	2	PLUG, EXPANSION	
B1048S	2	RING, SNAP	
211996	2	VALVE	
X211385A	1	BRAKE	
X204777	1	RETAINER, SPRING	
X214472	4	RETAINER, SPRING	