



Wenn nicht anderweitig angegeben, sind metrische Schafschrauben entsprechend den HERRENKNECHT-Anweisungen nach folgender Tabelle anzuziehen

Schrauben-Anzugsmomente in Nm
nach AA-HKAG-2.5-026
Reibungskoeffizient $\mu_{ges.} = 0,12$

If not defined otherwise, metric screws have to be tightened in accordance with the prescriptions from HERRENKNECHT in the following table

Screw tightening torques in Nm
according to AA-HKAG-2.5-026
coefficient of friction $\mu_{tot} = 0,12$

	5.6	8.8	10.9	12.9
M8	10,5	24	34	40
M16	85	180	265	310

Revision		Change	Date	Drawn	Date	Released
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Edges of undefined shape	ISO 13715:2000	Drawing type	assembly			
Geometrical product specification	(GPS) EN ISO 1101:2013	Project	FÖRDERSYSTEM			
Surface specifications according to	EN ISO 1302:1992	Machine type				
Name		HERRENKNECHT				
Name		UNDERCARRIAGE				
Name		UNTERWAGEN				
Name		DN2000/2600-L2715				
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						450
						Projection
						☐