


Wenn nicht anderweitig angegeben, sind metrische Schafschrauben entsprechend den HERRENKNECHT-Anweisungen nach folgender Tabelle anzuziehen

**Schrauben-Anzugsmomente in Nm**  
nach AA-HKAG-2.5-026  
Reibungskoeffizient  $\mu_{ges.} = 0,12$

If not defined otherwise, metric screws have to be tightened in accordance with the prescriptions from HERRENKNECHT in the following table

**Screw tightening torques in Nm**  
according to AA-HKAG-2.5-026  
coefficient of friction  $\mu_{tot} = 0,12$

	5.6	8.8	10.9	12.9
M8	10,5	24	34	40
M16	85	180	265	310

Revision	Change	Date	Drawn	Date	Released
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Edges of undefined shape	ISO 13715:2000	Drawing type	assembly		
Geometrical product specification	(GPS) EN ISO 1101:2013	Project	FÖRDERSYSTEM		
Surface specifications according to	EN ISO 1302:1992	Machine type			
 www.herrenknecht.com		Name	UNDERCARRIAGE		
		Name	UNTERWAGEN		
		Name	DN2000/2600-L2715		
		Drawing number	098-00-122-10		
Date	21.04.2022	Name	Scale	Material no.	Material
Drawn	21.04.2022	Rosinski-Schill, Silke	1:10	40629674	Weight/kg
Released	02.05.2022	Steiner, Thomas			450
		Sheet	Revision	Format	
		1/1	-	A1	
		Projection			