



Achtung!
Pos.202 Anzugsmoment 130Nm
Important!
Pos.202 Torque 130Nm

mit Loctide 577 einkleben/
glue in with Loctide 577

Technische Daten / technical data	
max. Druck max. work pressure	3bar
max. Achsabweichung max. pipe axis offset	50mm
Haltesegmente so einstellen, daß max. 5mm Spalt zum Rohr entsteht. Adjust segments to maintain a max. gap of 5mm between steel structure and pipe.	

Wenn nicht anderweitig angegeben, sind metrische Schafschrauben entsprechend den HERRENKNECHT-Anweisungen nach folgender Tabelle anzuziehen

Schrauben-Anzugsmomente in Nm
nach AA-HKAG-2.5-026
Reibungskoeffizient $\mu_{ges.} = 0,12$

If not defined otherwise, metric screws have to be tightened in accordance with the prescriptions from HERRENKNECHT in the following table

Screw tightening torques in Nm
according to AA-HKAG-2.5-026
coefficient of friction $\mu_{tot.} = 0,12$

	5.6	8.8	10.9	12.9
M16	85	180	265	310

B	Zeichnung korrigiert	27.04.2022	hurstk	27.04.2022	mannherd
A	Text Anzugsmoment ergänzt	26.04.2022	hurstk	26.04.2022	mannherd
Revision	Change	Date	Drawn	Date	Released
The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design. ISO 16016		General tolerances			
Edges of undefined shape	ISO 13715:2000	Drawing type		assembly	
Geometrical product specification	(GPS) EN ISO 1101:2013	Project		STANDARD-AVN	
Surface specifications according to	EN ISO 1302:1992	Machine type			
 www.herrenknecht.com		Name			
		START-UP SEAL ANFAHRDICHTUNG DA2140-RE-H1			
Drawing number		Sheet	Revision	Format	
809-70-605-00		1/1	B	A3	
Drawn	Date	Name	Scale	Material no.	Material
Released	27.04.2021	Steiner, Thomas	1:20	40565899	
		Weight/kg	Projection		
		1520			

Baukastenstückliste modular BOM



Projekt
Material 40565899
Bezeichnung 1 ANFAHRDICHTUNG
Zchnng.Nr/ver 809-70-605-00 / B
Gewicht 1.520 KG
Werk 1000

project
material 40565899
description 1 START-UP SEAL
draw.No/ver 809-70-605-00 / B
weight 1.520 KG
plant 1000

Pos.	Typ type	Material	Menge qty	Bezeichnung 1 / Bezeichnung 2	description 1 / description 2	Zchnng.Nr/ver/Bpf draw.No/ver	Gewicht weight
1	L	40565907	1,000 ST	GRUNDPLATTE	BASE PLATE	809-70-605-01/-	1.090,00 KG
2	L	40565906	1,000 ST	FLACHDICHTUNG	GASKET	809-70-605-04/-	38,50 KG
3	L	40565904	1,000 ST	FLACHDICHTUNG	GASKET	809-70-605-03/-	66,00 KG
4	L	40565903	1,000 ST	DICHTUNGSKLEMMRING	SEAL CLAMPING RING	809-70-605-02/-	209,20 KG
5	L	40566092	23,000 ST	HALTESEGMENT	RETAINING SEGMENT	809-70-605-05/-	4,60 KG
6	L	40566093	1,000 ST	HALTESEGMENT	RETAINING SEGMENT	809-70-605-06/-	5,00 KG
200	L	24001654	48,000 ST	GEWINDEBOLZEN M16X120-8.8-DIN976T1	THREADED PIN M16X120-8.8-DIN976T1		0,16 KG
201	L	24007855	48,000 ST	SECHSKANTSCHRAUBE GVZ M16X35-8.8-DIN933	HEX.HEAD SCREW ZP M16X35-8.8-DIN933		0,08 KG
202	L	24002160	48,000 ST	SECHSKANTMUTTER GVZ M16-8-DIN934	HEX.NUT ZP M16-8-DIN934		33,30 G
203	L	24001372	96,000 ST	SCHEIBE GVZ A17-140HV-DIN125	WASHER ZP A17-140HV-DIN125		11,30 G

* Z = Infoteil
* Z = reference part