

Wenn nicht anderweitig angegeben, sind metrische Schraubschrauben entsprechend den HERRENKNECHT-Anweisungen nach folgender Tabelle anzuziehen

Schrauben-Anzugsmomente in Nm
 nach A-MBQ002, A-GW002, A-FS003 und A-MT005
 Reibungskoeffizient $\mu_{ges.} = 0,12$

If not defined otherwise, metric screws have to be tightened in accordance with the prescriptions from HERRENKNECHT in the following table

Screw tightening torques in Nm
 following A-MBQ002, A-GW002, A-FS003 and A-MT005
 coefficient of friction $\mu_{tot.} = 0,12$

	5.6	8.8	10.9	12.9
M16	85	180	265	310
M24	285	630	890	1050

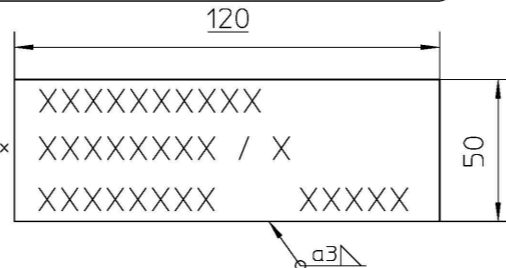
Trennstelle/
section point



Trennstelle/
section point

Typenschild
(innen)

Typenschild/type plate: S235, L=120mm, B=50mm, t=5mm
 Schriftgröße / character height: h=8mm
 Schrift muss im lackierten Zustand lesbar sein
 numbers must be readable after painting

Bestell Nr. / order Nr.
 Artikel Nr. / part Nr. / Index
 Lieferant Nr. / laufende Nr.
 supplier Nr./ continuous Nr.



Revision	Change	Date	Drawn	Date	Released
The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design. ISO 16016		General tolerances			
Edges of undefined shape	ISO 13715:2000	Drawing type		assembly	
Geometrical product specification	(GPS) EN ISO 1101:2013	Project		Machine type	
Surface specifications according to	EN ISO 1302:1992	STANDARD-AVN			
 www.herrenknecht.com		Name			
		CYLINDER RETAINING RING ZYLINDERHALTERING DST-DD1654/1400-Z10-T85-L400			
Drawing number		Sheet	Revision	Format	
809-61-446-20		1/1	-	A3	
Drawn	Date	Name	Scale	Material no.	Material
07.04.2022	13.04.2022	Farinacci, Francesco	1:10	40627768	
Released		Steiner, Thomas			
			Weight/kg	Projection	
			240		

Baukastenstückliste modular BOM



Projekt
Material 40627768
Bezeichnung 1 ZYLINDERHALTERING
Zchnng.Nr/ver 809-61-446-20 / -
Gewicht 240 KG
Werk 1000

project
material 40627768
description 1 CYLINDER RETAINING RING
draw.No/ver 809-61-446-20 / -
weight 240 KG
plant 1000

Pos.	Typ type	Material	Menge qty	Bezeichnung 1 / Bezeichnung 2	description 1 / description 2	Zchnng.Nr/ver/Bpf draw.No/ver	Gewicht weight
1	L	40627803	2,000 ST	ZYLINDERHALTESEGMENT	CYLINDER RETAINING SEGMENT	809-61-446-22/-	60,00 KG
2	L	40627789	1,000 ST	ZYLINDERHALTESEGMENT	CYLINDER RETAINING SEGMENT	809-61-446-21/-	22,00 KG
3	L	40627777	1,000 ST	ZYLINDERHALTESEGMENT	CYLINDER RETAINING SEGMENT	809-61-446-23/-	58,00 KG
4	L	25605470	10,000 ST	HALTEBÜGEL	RETAINING BRACKET	208-07-020-05/B	3,20 KG
200	L	24001372	20,000 ST	SCHEIBE GVZ A17-140HV-DIN125	WASHER ZP A17-140HV-DIN125		11,30 G
201	L	24002160	20,000 ST	SECHSKANTMUTTER GVZ M16-8-DIN934	HEX.NUT ZP M16-8-DIN934		33,30 G
202	L	24003408	24,000 ST	SCHEIBE GVZ B25-140HV-DIN125	WASHER ZP B25-140HV-DIN125		32,30 G
203	L	24007893	12,000 ST	SECHSKANTSCHRAUBE GVZ M24X60-8.8-DIN933	HEX.HEAD SCREW ZP M24X60-8.8-DIN933		0,30 KG
204	L	24007961	12,000 ST	SECHSKANTMUTTER GVZ M24-8-DIN934	HEX.NUT ZP M24-8-DIN934		0,11 KG