


Wenn nicht anderweitig angegeben, sind metrische Schraffschrauben entsprechend den HERRENKNECHT-Anweisungen nach folgender Tabelle anzuziehen

**Schrauben-Anzugsmomente in Nm**  
nach A-MBQ002, A-GW002, A-FS003 und A-MT005  
Reibungskoeffizient  $\mu_{ges.} = 0,12$

If not defined otherwise, metric screws have to be tightened in accordance with the prescriptions from HERRENKNECHT in the following table

**Screw tightening torques in Nm**  
following A-MBQ002, A-GW002, A-FS003 and A-MT005  
coefficient of friction  $\mu_{tot.} = 0,12$

	5.6	8.8	10.9	12.9
M16	85	180	265	310
M24	285	630	890	1050

Revision	Change	Date	Drawn	Date	Released
The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design. ISO 16016		General tolerances			
Edges of undefined shape	ISO 13715:2000	Drawing type		assembly	
Geometrical product specification	(GPS) EN ISO 1101:2013	Project		Machine type	
Surface specifications according to	EN ISO 1302:1992	STANDARD-AVN			
 www.herrenknecht.com		Name			
		<b>CYLINDER SUPPORT RING</b> ZYLINDERTRAGRING DD2762/2400-Z20-85T-L400			
Date		Name		Drawing number	Sheet
Drawn	20.04.2022	Rieber, Stefan		809-61-744-20	1/1
Released	22.04.2022	Mannherz, Daniel		Scale	Material no.
				1:20	40626759
				Material	Weight/kg
					436
				Projection	

# Baukastenstückliste modular BOM



Projekt  
Material 40626759  
Bezeichnung 1 ZYLINDERTRAGRING  
  
Zchnng.Nr/ver 809-61-744-20 / -  
Gewicht 436 KG  
Werk 1000

project  
material 40626759  
description 1 CYLINDER SUPPORT RING  
  
draw.No/ver 809-61-744-20 / -  
weight 436 KG  
plant

Pos.	Typ type	Material	Menge qty	Bezeichnung 1 / Bezeichnung 2	description 1 / description 2	Zchnng.Nr/ver/Bpf draw.No/ver	Gewicht weight
1	L	40626762	1,000 ST	ZYLINDERTRAGRING	CYLINDER SUPPORT RING	809-61-744-21/-	363,78 KG
2	L	25605470	20,000 ST	HALTEBÜGEL	RETAINING BRACKET	208-07-020-05/B	3,20 KG
200	L	24007893	12,000 ST	SECHSKANTSCHRAUBE GVZ M24X60-8.8-DIN933	HEX.HEAD SCREW ZP M24X60-8.8-DIN933		0,30 KG
201	L	24002160	40,000 ST	SECHSKANTMUTTER GVZ M16-8-DIN934	HEX.NUT ZP M16-8-DIN934		33,30 G
202	L	24007961	12,000 ST	SECHSKANTMUTTER GVZ M24-8-DIN934	HEX.NUT ZP M24-8-DIN934		0,11 KG
203	L	24001372	40,000 ST	SCHEIBE GVZ A17-140HV-DIN125	WASHER ZP A17-140HV-DIN125		11,30 G
204	L	24004809	24,000 ST	SCHEIBE GVZ A25-140HV-DIN125	WASHER ZP A25-140HV-DIN125		32,30 G

\* Z = Infoteil  
\* Z = reference part