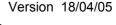


3B6 LOAD MOMENT INDICATOR (LMI) FOR MRT TELESCOPIC HANDLERS







MANITOU



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The LMI aim is to ensure that the machine doesn't exceed working condition limits, making the Operator aware and acting through alarms and shut-down of dangerous movements.

LOAD MONITORING INDICATOR (LMI) FUNCTIONAL DESCRIPTION

Working condition measurements



PRESSURE TRANSDUCERS (Lifted load)

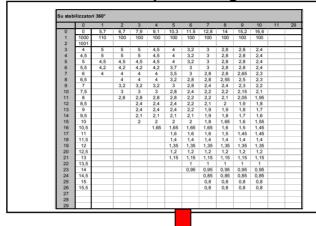


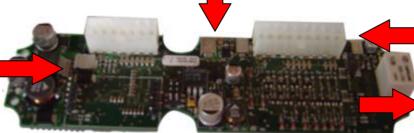
DUAL LENGTH AND ANGLE SENSOR * (Boom Geometric data)

AUTOMATIC SELECTIONS from micro-switches :

- Outriggers
- Turret rotation
- Basket

Load Tables storage, comparing and processing







Automatic functions

External alarm and automatic shut-down

Data display and setting

CONTROL PANEL



READINGS:

- % Tilting
- Lifted load
- Maximum load
- Working radius (outreach)
- Boom length
- Boom angle
- Operating mode
- -Attachment used
- Diagnostic

Alarms:

Green/Amber/Red lights

MANUAL SELECTIONS:

- Forks
- Winch
- Basket
- Jib

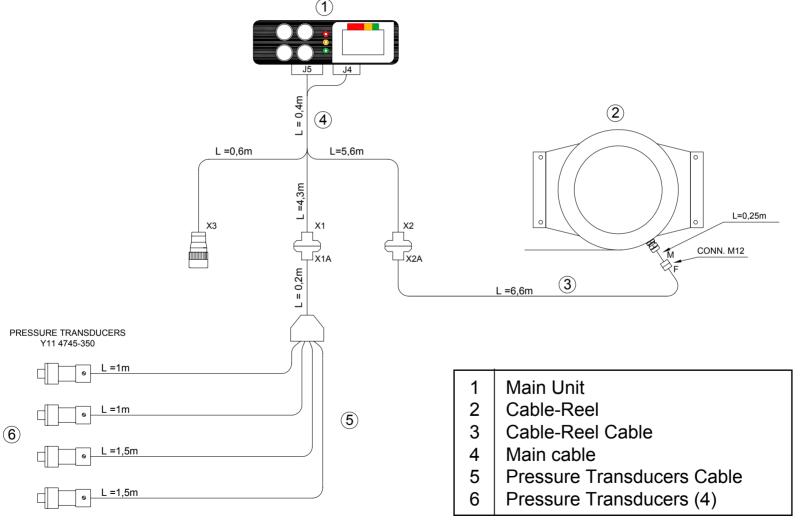
^{*}Remark: System complies to EN280 A1 CE standard therefore cable reel includes double angle and length sensors.





It's a system including sensors able to detect lifted load, boom position, a main unit and a control panel situated inside the cabin.

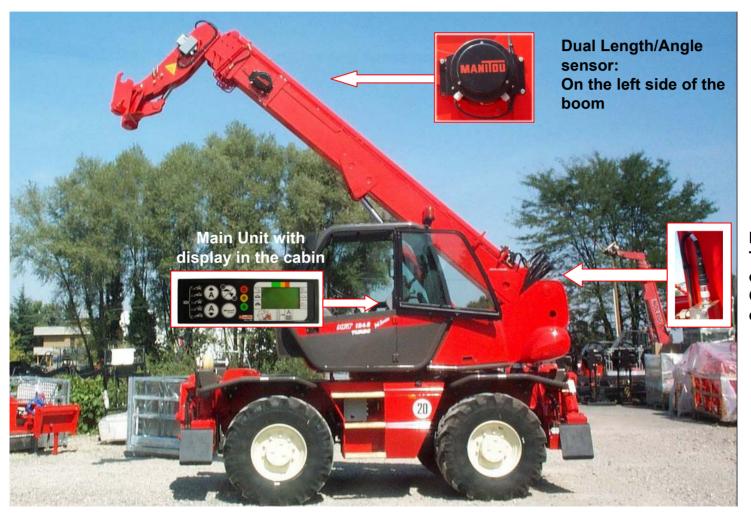
SYSTEM LAY-OUT AND CONNECTIONS







The sensors are positioned on the boom and cylinders in order to detect data when working, while the main unit and the control panel are located inside the cabin.



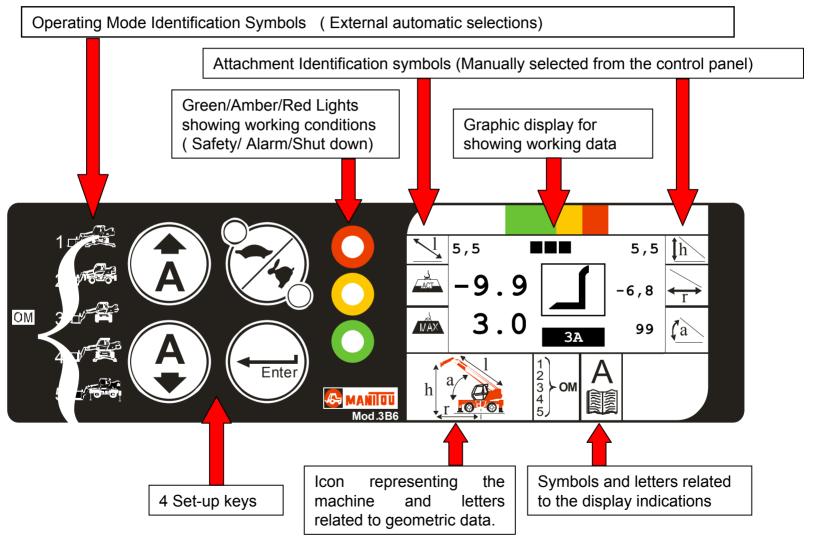
Nr.4 Pressure Transducers: on Main and Compensation cylinders





It gives to the operator all information in order to work in safe conditions and allows proper setting .

CONTROL PANEL DESCRIPTION



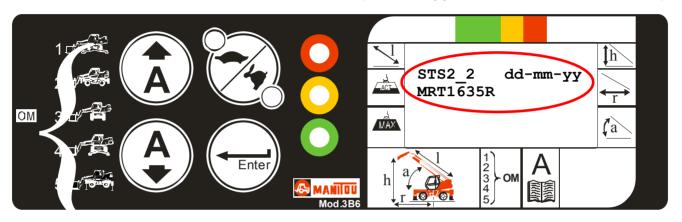




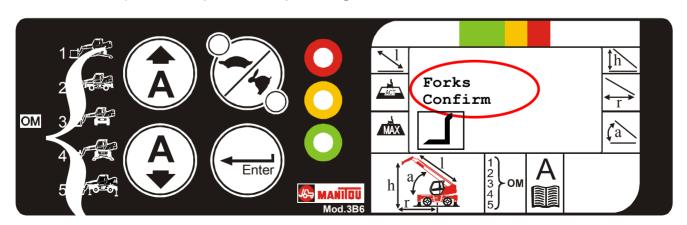
The system is activated and automatically proceeds to its self test mode giving information to the Operator.

SWITCHING THE MACHINE ON

Starting the machine, the system automatically switches on and, for a few seconds, the machine model and the software version is shown (dd.mm.yy= software date of development)



Afterwards, still for few seconds, it shows the machine working condition, that is the load table (attachment selected) and the present Operating Mode.



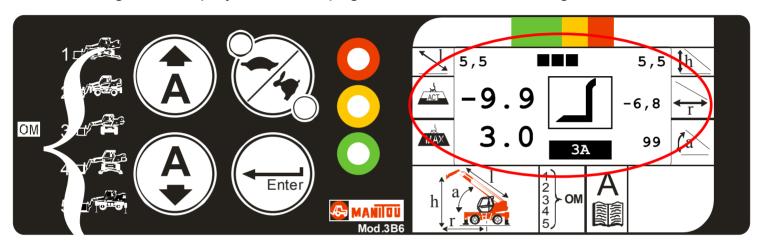




Once the self test is processed, the control panel informs the operator of the working conditions which the machine is currently set, which should be checked to confirm they are correct.

SWITCHING THE MACHINE ON

At this stage, the display shows the page where the main readings are monitored.



This page shows working data and conditions:

OM = Operating Mode (from external automatic Inputs)

A = Load Table corresponding to the last selected attachment.

IMPORTANT

IT IS COMPULSORY, BEFORE DOING ANY WORK, TO MAKE SURE THAT THE SELECTED TABLE CORRESPONDS TO THE SELECTED ATTACHMENT.

IF A DIFFERENT ATTACHMENT IS SELECTED, IT'S COMPULSORY TO SELECT THE CORRESPONDING TABLE (PLEASE SEE "ATTACHMENT SELECTION AND OPERATING MODE" SECTION)

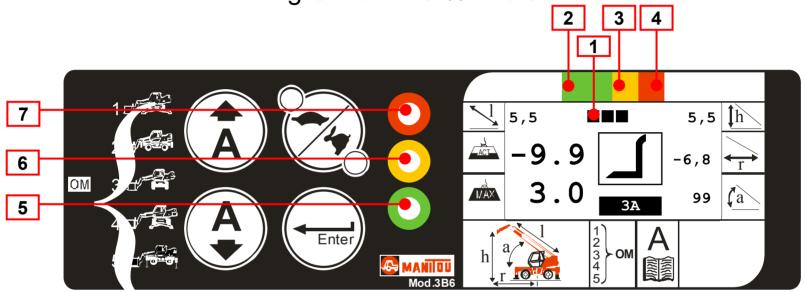




Yes! It has been designed and its main scope is to check the machine working conditions, comparing them to the limits given by the load Tables previously memorised

PANEL MONITORING

- Lifting Conditions % and alarms



- LCD bar showing the lifted load in percentage to the maximum admitted load in that working condition.
- 2) Green reference: Safe Zone.
- 3) Amber reference: Alarm Zone (Lifted load higher than 90% of maximum admitted load).
- 4) Red reference: Shut-off Zone (Lifted load higher than 100% of maximum admitted load).
- 5) Green light on: Safe Working
- 6) Amber light on: Alarm (External buzzer on)
- 7) Red light on: Dangerous movements shut off (External buzzer on)

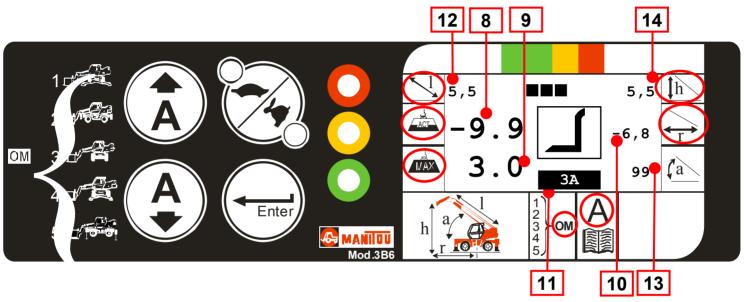




Yes! It shows on the display all data related to the lifted load and the boom position

PANEL MONITORING

-Main Working Data Reading on the display



8) LIFTED LOAD WEIGHT: It shows up when the forks are selected with the boom fully retracted. (as a option it is available also when a winch or basket are used, regardless of the boom extension).

Graphic Symbol : Reading in "Tonnes", with a decimal point

9) MAXIMUM ADMITTED LOAD: In the machine's present configuration.

Graphic symbol: Reading in "Tonnes", with a decimal point

10) WORKING RADIUS: distance from the centre of turret rotation to applied load).

Graphic symbol : Reading in "Metres", with a decimal point





** Is the control panel giving useful information to work?

Yes! It shows on the display all data related to the lifted load and the boom position

11)	WORKING CONFIGURATION:		
	The first figure refers to the Operating Mode.	Graphic symbol:	ОМ
	The second figure refers to the attachment bee	en used . Graphic symbol:	Α
12)	BOOM LENGTH. L		
	Graphic Symbol :	Reading in "Metres", with a decimal point.	
13)	BOOM ANGLE.		
	Graphic Symbol :	Reading in "Degrees" with a decimal point	
14)	HEIGHT FROM GROUND. H		
	Graphic Symbol :	Reading in "Metres", with a decimal point.	

NOTE :In case of Imperial Measurement System, the weight will be displayed in "Pounds/1000" and the geometric data in "Feet".





Yes, the machine can work with different attachments and their related Tables which can be selected by the Operator. The load Tables, are also changed by the different Operating Modes of the machine but this is done automatically by micro-switches installed onboard.

SELECTING THE ATTACHMENT AND OPERATING MODE

Every time that an attachment needs to be changed, i.e. the forks are removed and the jib is fitted, this setting must be done manually on the control panel, selecting the proper related Table (**A**).

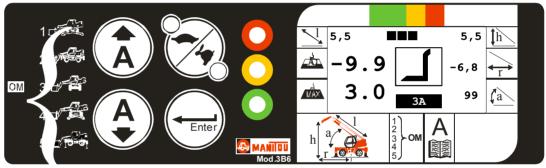
The selection of the Operating Mode (**OM**) is automatic because of the external micro-switches.

In the main working page display, the selected attachment Table **A**, and the machine Operating Mode **OM**, are displayed as shown below, by numbers.

The following example of working conditions shows:

OM =3 Side on Wheels

A = Forks.



Referring to the symbols on the control panel, these are the possible selections:

OM (Automatic) mainly:

1 = 360° on Outriggers

2 = Front on Wheels

3 = Side on Wheels

 $4 = 360^{\circ}$ on $\frac{1}{2}$ Outriggers

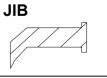
. = Front on Outriggers

. = Front on ½ Outriggers

The selection of the equipment type is made by pressing the key then to move press A On the graphic display will appear the icon of the chosen equipment.

Example:





A (Manual) Selectable from the control panel:

A(1) = Forks

B ... Z (2-32)* = They change depending on model of machine. Please, refer to the specific machine manual.

^{*} At present date system is provided with 32 attachments managing capability.



Yes, because the display will show also text messages.

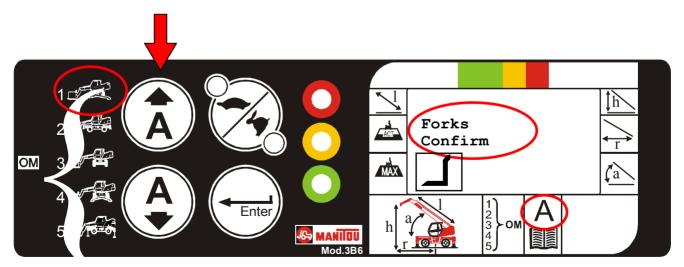
SELECTING THE ATTACHMENT AND OPERATING MODE

- Monitoring through text messages

In order to have an easier understanding of the working condition, the **OM** Operating Mode and the **A** Load Table can also be monitored in text form:

Pressing the button, the display will clearly show the Operating Mode and the selected attachment, to select Operating Mode and Table press (A)

This page will be held for **three seconds**; after which the display returns to the main working page.







Simply pushing two buttons on the control panel.

SELECTING THE ATTACHMENT AND OPERATING MODE Setting up Load Tables

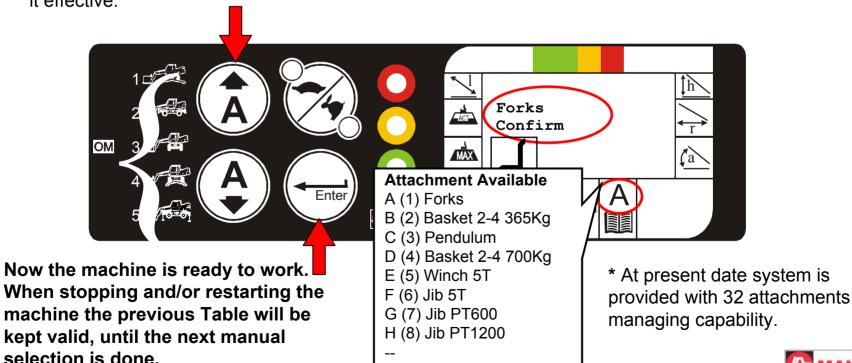
Starting from the basic monitoring, press the button in order to change from that page to the page related to the **OM** Operating Mode and the **A** Tables related to the attachment being used. In this condition, press the buttons in order to select the appropriate table required,

During this operation, the system will automatically put itself in shut-down condition.

After the right Table is selected, press the it effective.

scrolling through the different attachments available.

button to **confirm the selection** in order to make



32*



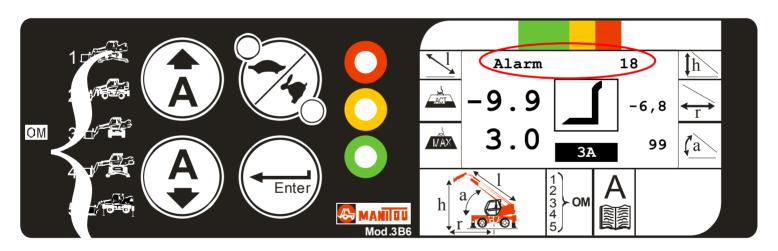
Of course. To be considered a reliable system, it must be able to perform a self-check in order to detect internal or components faults.

AUTO-DIAGNOSTIC

The LMI is equipped with an auto diagnostic system which is able to detect faulty pressure transducers, or boom angle/length sensors, broken cables or internal electronic faults.

When an alarm occurs, the LMI puts itself in a safe condition stopping the dangerous movements and at the same time the display shows an alarm message on the first row .

According to the alarm code and message, it will be possible to identify the fault.



The codes are reported in the following list, which also includes some hints to solve the problem, to return to normal working conditions.





ALARM CODES AND ACTIONS TO TAKE

Alarm code	Description	What to do
1	Memory data not reliable	Switch the system off and on. If the alarm persists, please, contact MANITOU Technical Assistance to: Verify that E2prom chip is fitted properly in its socket. Re-enter data and save again it Replace the E2PROM chip and recalibrate the machine
2	Angle sensor 1 reading lower than the minimum value	Verify that the wiring and the connectors are not in short circuit. If the alarm persists, please, contact MANITOU Technical Assistance: Verify the angle sensor integrity.
3	Angle sensor 1 reading higher than the maximum value	•Verify that the cable or the connector wiring is not open If the alarm persists, please, contact MANITOU Technical Assistance : • Verify the angle sensor integrity.
4	Reading of the boom length sensor 1 lower than the minimum value	Verify that the wiring and the connectors are not in short circuit If the alarm persists, please, contact MANITOU Technical Assistance: Verify the length transducer integrity
5	Reading of the boom length sensor 1 higher than the maximum value	Verify that the cable or the connector wiring is not broken If the alarm persists, please, contact MANITOU Technical Assistance : Verify the length transducer integrity
6	Length 1 value lower of the calibration settings	Verify that the wiring and the connectors are not in short circuit If the alarm persists, please, contact MANITOU Technical Assistance: Verify the length transducer integrity
7	Length 2 value lower of the calibration settings	 Verify that the wiring and the connectors are not in short circuit If the alarm persists, please, contact MANITOU Technical Assistance: Verify the length transducer integrity



Alarm codes	Description	What to do				
8	Reading pressure of the main cylinder (bottom side) lower than the minimum.	Verify that the cable or the connectors wiring is not in short circuit If the alarm persists, please, contact MANITOU Technical Assistance : Verify the pressure transducer integrity				
Reading pressure of the main cylinder (bottom side) higher than the maximum.		Verify that the cable or the connector wiring is not open If the alarm persists, please, contact MANITOU Technical Assistance : Verify the pressure transducer integrity				
Reading pressure of the main cylinder (rod side) lower than the minimum.		•Verify that the wiring and the connectors are not in short circuit If the alarm persists, please, contact MANITOU Technical Assistance : •. Verify the pressure transducer integrity				
11	Reading pressure of the main cylinder (rod side) higher than the maximum.	Verify that the cable or the connector wiring is not open If the alarm persists, please, contact MANITOU Technical Assistance : Verify the pressure transducer integrity				
12	Internal error code CAN-BUS CIT1A	 Verify the ASA sensor integrity Verify the connecting cable integrity If the alarm persists, please, contact MANITOU Technical Assistance 				
13	Internal error code CAN-BUS CIT1B	Verify the ASA sensor integrity Verify the connecting cable integrity If the alarm persists, please, contact MANITOU Technical Assistance				
14	Shut down output not verified boom closed	Verify internal connections Verify shut down output				
15	Shut down output not verified low angle	Verify internal connections Verify shut down output				



Alarm codes	Description	What to do
16	Shut down output not verified	Verify internal connections Verify shut down output
17	Shut down output not verified for the basket (not used)	Verify internal connections Verify shut down output
18 Reading pressure of the compensation cylinder (bottom side) lower than the minimum.		•Verify that the cable or the connector wiring are not in short circuit If the alarm persists, please, contact MANITOU Technical Assistance : • Verify the pressure transducer integrity.
19	Reading pressure of the compensation cylinder (bottom side) higher than the maximum.	Verify that the cable or the connector wiring are not open If the alarm persists, please, contact MANITOU Technical Assistance: Verify the pressure transducer integrity.
20	Reading pressure of the compensation cylinder (rod side) lower than the minimum.	Verify that the cable or the connector wiring are not in short circuit If the alarm persists, please, contact MANITOU Technical Assistance: Verify the pressure transducer integrity.
21	Reading pressure of the compensation cylinder (rod side) higher than the maximum.	•Verify that the cable or the connector wiring are not open If the alarm persists, please, contact MANITOU Technical Assistance : •Verify the pressure transducer integrity.
22	Shut down output not verified WDO alarm relay	Verify internal connections Verify shut down output





Alarm codes	Description	What to do			
23	Not used				
24	Shut down output not verified telescopic output	Verify internal connections Verify shut down output			
25	Shut down output not verified telescopic inwind	Verify internal connections Verify shut down output			
26	Shut down output not verified boom descending	Verify internal connections Verify shut down output			
27	Shut down output not verified rise boom	Verify internal connections Verify shut down output			
28	Communication error CAN-BUS CIT1A	Verify the ASA sensor integrity Verify the connecting cable integrity If the alarm persists, please, contact MANITOU Technical Assistance			
29	Communication error CAN-BUS CIT1B	Verify the ASA sensor integrity Verify the connecting cable integrity If the alarm persists, please, contact MANITOU Technical Assistance			
30	Outrigger out switch consistency	Check input, wiring transducers			
31	½ Outrigger out switch consistency	Check input, wiring transducers			
32	Angle consistency	•Check sensors values			
33	Boom length consistency	•Check sensors values			



Alarm codes	Description	What to do
34	Angle sensor 2 reading lower than the minimum value	Verify that the wiring and the connectors are not in short circuit. If the alarm persists, please, contact MANITOUT technical Assistance: Verify the angle sensor integrity.
35	Angle sensor 2 reading higher than the maximum value	Verify that the cable or the connector wiring is not open If the alarm persists, please, contact MANITOU Technical Assistance : Verify the angle sensor integrity.
36	Reading of the boom length 2 sensor lower than the minimum value	•Verify that the cable or the connector wiring is not open If the alarm persists, please, contact MANITOU Technical Assistance : •Verify the length transducer integrity
37	Reading of the boom length 2 sensor higher than the maximum value	 Verify that the wiring and the connectors are not in short circuit. If the alarm persists, please, contact MANITOU Technical Assistance : Verify the length transducer integrity
38	Consistency alarm front end switch	•Check input, wiring transducers
39	Not Used	
40	Not Used	
41	CRC Error in EPROM memories Page 1	Contact MANITOU Technical Assistance
42	CRC Error in EPROM memories Page 2	Contact MANITOU Technical Assistance
43	CRC Error in EPROM memories Page 3	Contact MANITOU Technical Assistance



Alarm codes	Description	What to do		
44 CRC Error in EPROM memories Page 4		Contact MANITOU Technical Assistance		
45-49	Not Used			
50	CRC error in load table area	Contact MANITOU Technical Assistance		
51	CRC error in empty moment area	Contact MANITOU Technical Assistance		
52	CRC error in parameters area 1	Contact MANITOU Technical Assistance		
53	CRC error in parameters area 2	Contact MANITOU Technical Assistance		
54 - 69	Not Used			

And more, to make things easier, the internal system operating conditions can be displayed directly on the display as follows.





Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC- System internal working conditions monitoring

Geometric data and load data

These readings show on some pages the internal status of the system which is very useful when a fault occurs.

Starting from the main working data page press **twice** the



button; to move within the page, please use the keys

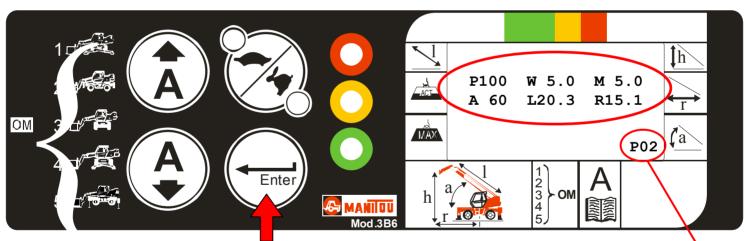


If it is needed to visualize for few seconds the menu, press once the key



The display will show the **first** control page, giving

geometric data and main cylinder differential pressure summary.



This page is displayed for 30 seconds; after which, it returns to the normal working condition page.

Page Number

The displayed parameters are as follows:

- P : Main cylinder differential pressure in Bar;
- W: Lifted load weight in Tonnes (Pounds/1000 if Imperial Measurement System is used);
- M: Maximum admitted load in present position in Tonnes (Pounds/1000 if Imperial Measurement System is used)
- A : Actual angle in Degrees:
- L : Actual boom length in Metres (in Feet if Imperial Measures System is used);
- R : Radius from turret rotation centre in Metres (in Feet if Imperial Measurement System is used)

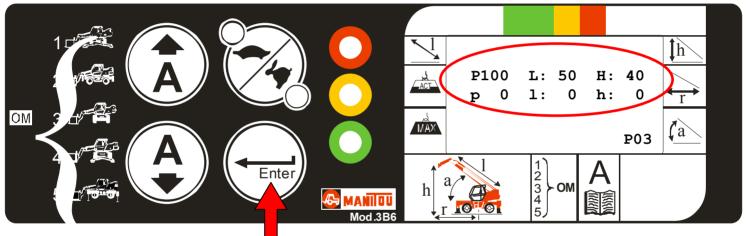




Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC- System internal working conditions monitoring Hydraulic pressures data

) again the display will show the **second** page showing: By pressing the \ individual hydraulic pressures summary:



This page is displayed for 30 seconds; after which, it returns to the normal working condition page.

The displayed parameters are as follows:

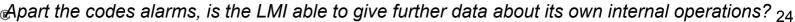
Upper row:

- P : Main cylinder differential pressure in Bar;
- L : Main cylinder bottom side pressure in Bar
- H: Main cylinder rod side pressure in Bar

Lower row:

- p : Compensation cylinder differential pressure in Bar:
- I : Compensation cylinder bottom side pressure in Bar;
- h :Compensation cylinder rod side pressure in Bar;



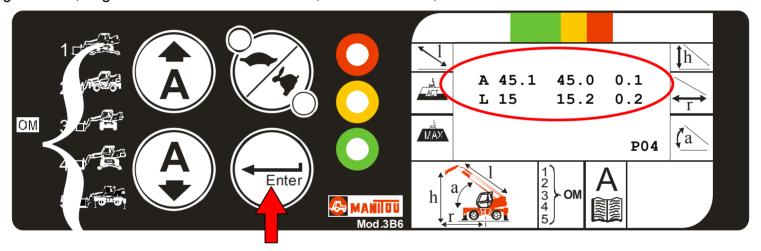




Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC- System internal working conditions monitoring Angle and extension data

Pressing once again the button or the display will show the third page giving Angle1 value, angle2 value and their difference, and extension1, extension2 and their difference:



This page is displayed for 30 seconds; after which, it returns to the normal working condition page.

The displayed parameters are as follows:

Upper row:

- A: Angle1 value;
- Angle2 value;
- Difference between angle1 value and angle2 value;

Lower row:

- L: Extension1 value;
- Extension2 value
- Difference between extension1 value and extension2 value:



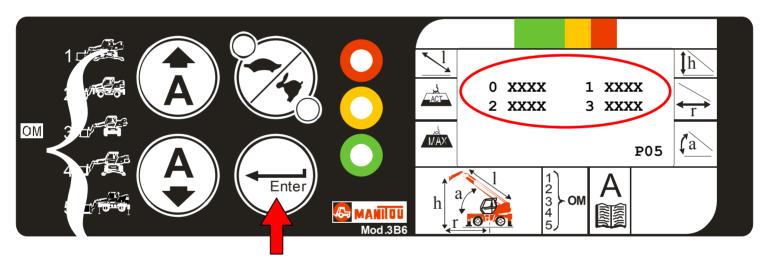


■ ®Apart the codes alarms, is the LMI able to give further data about its own internal operations? 25

Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC - System internal working conditions monitoring Status of Digital Inputs

Pressing once again the button or the display will show the <u>fourth</u> page giving pressure transducers and length/angle sensors digital signals corresponding to the actual measurements.



This page gets displayed for 30 seconds; after which, it returns to the normal working condition page. The displayed parameters are as follows:

- 0 XXXX : Main cylinder bottom side pressure value in Bits; between 0 and 1023 (*)
- 1 XXXX : Main cylinder rod side pressure value in Bits; between 0 and 1023 (*)
- 2 XXXX : Angle value in Bits; between 0 and 1023 (*)
- 3 XXXX : Boom Length value in Bits; between 0 and 1023 (*)
- (*) = Due to 10bits A/D Converter

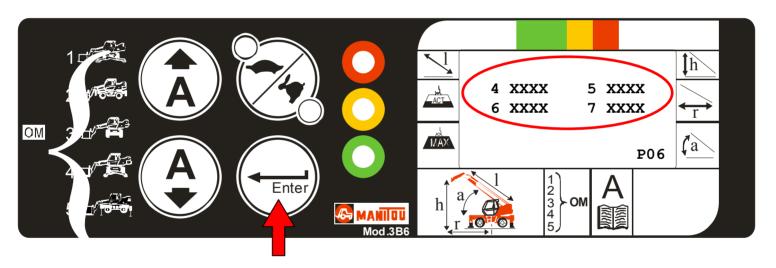




Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC - System internal working conditions monitoring Sensors Digital Signals

 $ar{f A}$ the display will show the <u>fifth</u> page giving Pressing once again the button or pressure transducers and length/angle sensors digital signals corresponding to the actual measurements.



This page gets displayed for 30 seconds; after which, it gets returns to the normal working condition page. The displayed parameters are as follows:

- 4 XXXX: Main cylinder bottom side pressure value in Bits; between 0 and 1023 (*)
- 5 XXXX : Main cylinder rod side pressure value in Bits; between 0 and 1023 (*)
- 6 XXXX: Angle value in Bits; between 0 and 1023 (*)
- 7 XXXX : Boom Length value in Bits; between 0 and 1023 (*)
- (*) = Due to 10bits A/D Converter

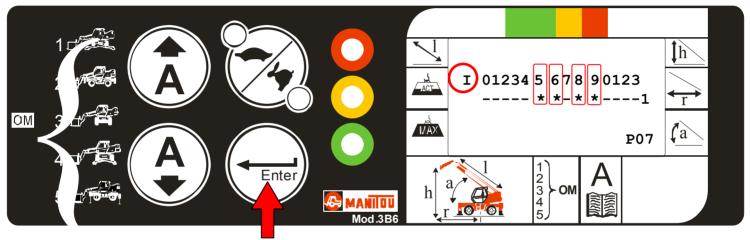


Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC - System internal working conditions monitoring

Status of Digital Inputs from outside

Pressing the button or again, the display will show the <u>sixth</u> page giving Inputs given by the micro-switches (Operating Mode OM) status summary.



This page is displayed for 30 seconds; after which, it returns to the normal working condition page.

The displayed parameters are as follows:

Digital Inputs (I)

The upper row indicates the Input number, while the lower row indicates its status.

The symbol "*" means active Input, the symbol "-" means non active Input .

- J4 Pin 12 INP 5 : Outriggers fully extended
- J4 Pin 6 INP 6 : Frontal position
- J5 Pin 17 INP 8 : Outriggers on the ground
- J5 Pin 9 INP 9 : Basket
- J5 Pin 12 INP 16 : Overide key

J5								
1	2	3	4	5	6	7	8	9
10	11	12	13	14	15	16	17	18

J4	J4					
1	2	3	4	5	6	7
8	9	10	11	12	13	14

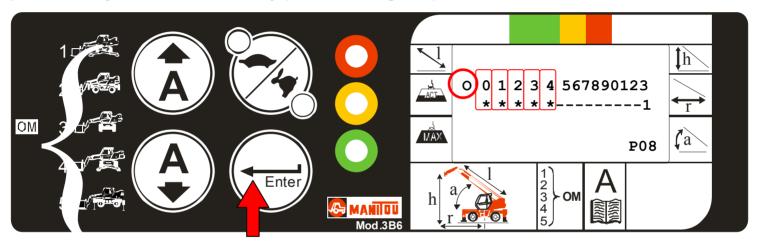
NOTE: The combination of the Inputs status automatically selects the proper Operating Mode (OM) and the corresponding load Table, depending on the machine model.



Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC - System internal working conditions monitoring Status of Digital Outputs to outside

Pressing again the button or A, the display will show the <u>seventh</u> page giving Outputs of the system status summary (automatic signals).



This page gets displayed for 30 seconds; after which, it returns to the normal working condition page.

The displayed parameters are as follows:

Digital Outputs (O)

The upper row indicates the Output number, while the lower row indicates its status.

The symbol "*" means active Output, the symbol "-" means non active Output .

• J5 - Pin 11 - OUT 0 : Blocked movements

• J5 – Pin 3 – OUT 1 : Blocked lower angle

• J5 – Pin 4 – OUT 3: Boom retracted

• J5 - Pin 10 - OUT 4 : Low speed

J5					J5						
1		2	3	4	5	6	7	8	9		
10)	11	12	13	14	15	16	17	18		

J4			/ <u></u>			
1	2	3	4	5	6	7
8	9	10	11	12	13	14



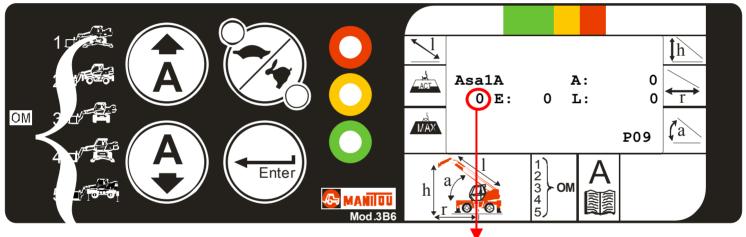
® Apart the codes alarms, is the LMI able to give further data about its own internal operations? 29

Lifetime Counter

Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC- System internal working conditions monitoring Angle and extension data

Pressing again the button or A, the display will show the <u>eighth</u> page giving summary of the reading of boom extension and boom angle



This page stays on for 30 seconds,

then returns to the normal working condition page

Boom Angle reading A:

A: Angle Value in Bit

E: Number of error

L: Length in Bit

	AsaA
Angle 0°	1800
Angle +90°	900
Angle -90°	2700
Not extended	50 (>40)
Totally extended	973 (<1000)

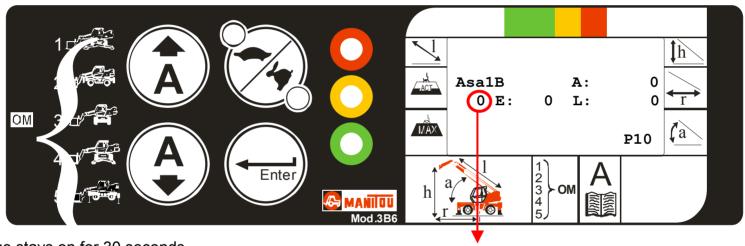




Yes, through the display, which gives various data regarding sensors and Input/Output's status signals. This data is valuable in order to inform the MANITOU Technical Assistance even from remote locations.

AUTO DIAGNOSTIC- System internal working conditions monitoring Angle and extension data

button or \(\mathbb{A}\), the display will show the **ninth** page giving Pressing again the summary of the reading of boom extension and boom angle



Lifetime Counter

This page stays on for 30 seconds,

Then returns to the normal working condition page

Boom Angle reading B:

A: Angle Value in Bit

E: Number of error

L: Length in Bit

	AsaB
Angle 0°	1800
Angle +90°	2700
Angle -90°	900
Not extended	973 (<1000)
Totally extended	50 (>40)





All the recommendations and rules from the Manufacturer to work safety. Wisely and conscientiously at all times and in any given situation.

WARNINGS

- The LMI is an electronic device whose aim is to help the operator in the current use of the machine, warning him by means of visual and acoustic signals when approaching dangerous conditions.
- However this device can't replace the operator's good experience in the safe use of the machine.
- The responsibility for the safe operating conditions of the machine is the operator's concern as well as the compliance with all prescribed safety rules
- The Operator must be able to detect if the data given by the LMI is correct and corresponds to actual working conditions.
- He must be able to utilise the data given by the LMI in order to operate in safe conditions at all time.
- The LMI is an electronic system including several sensing components, therefore it can be subject to failures or defects.
- The operator must recognise these events and he must take the appropriate action (to proceed to repair if possible or to call Assistance).
- Before starting any operations with the machine, the user must fully read this manual and follow the instructions at all time.





All the recommendations and rules from the Manufacturer to work safety. Wisely and conscientiously at all times and in any given situation.

- The LMI is supplied with a key to bypass the shut-down function.
- In normal working operations, this key must not be used to by-pass shut-down.

 It's forbidden to use the key to lift loads exceeding the loads values allowed by the Manufacturer.
- The key can be used only when an emergency/malfunctioning occurs or a situation justifying its use.
- Only Authorised Personnel are allowed to use the key; they are also responsible for it.
- The LMI has a powerful FAIL-SAFE auto diagnosis program suitable to verify its correct operation, including the various sensors and transducers.
- In case a fault has been detected, the LMI puts itself in a safe state by stopping the manoeuvres (please see the AUTODIAGNOSTIC chapter).
- In spite of this, the Operator, before starting any operation with the machine, must take care that the LMI is working correctly.
- To do this, he must verify the validity of the displayed values by doing some tests.
- He must verify that there are not messages or alarm indications; he must verify the correct operation of the manoeuvre stopping functions.
- The operator is responsible for the correct setting of the machine load table and therefore for correct LMI setting.
- When switching on the machine the last selected Table remains valid, to allow Operator check.
 For information, please follow the instructions given in the ATTACHMENT SELECTION chapter
 An incorrect setting of the tables, can cause an incorrect LMI operation and therefore can provoke a dangerous situation for the machine.
- Operating conditions usually change when:
- Further attachments are fitted or removed (jib, winch, basket, forks) and relevant Table selecting mode is set on the control panel.
- Outriggers Extension / Withdrawn, Turret Front/360° rotation, On Wheels/Outriggers, Operating Modes are set automatically by micro-switches.
- Generally, it's compulsory to follow the Manufacturer's instructions and procedures at all time.





Have a good day!

