A JOHN DEERE COMPANY

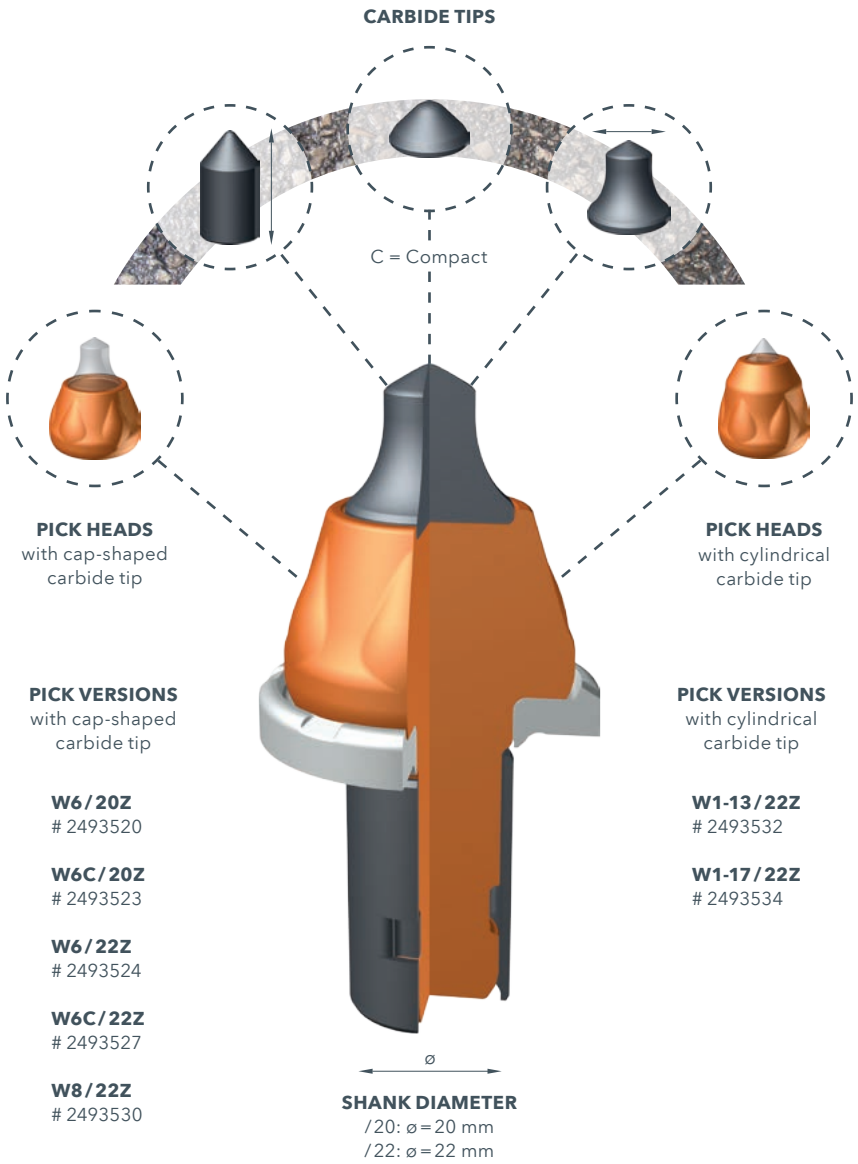
WIRTGEN GROUP

Cold recycling and soil stabilising

PICKS GENERATION Z

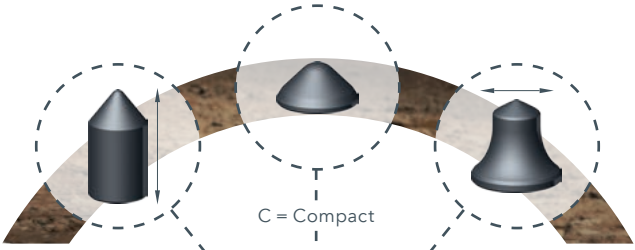
CLOSE TO OUR CUSTOMERS

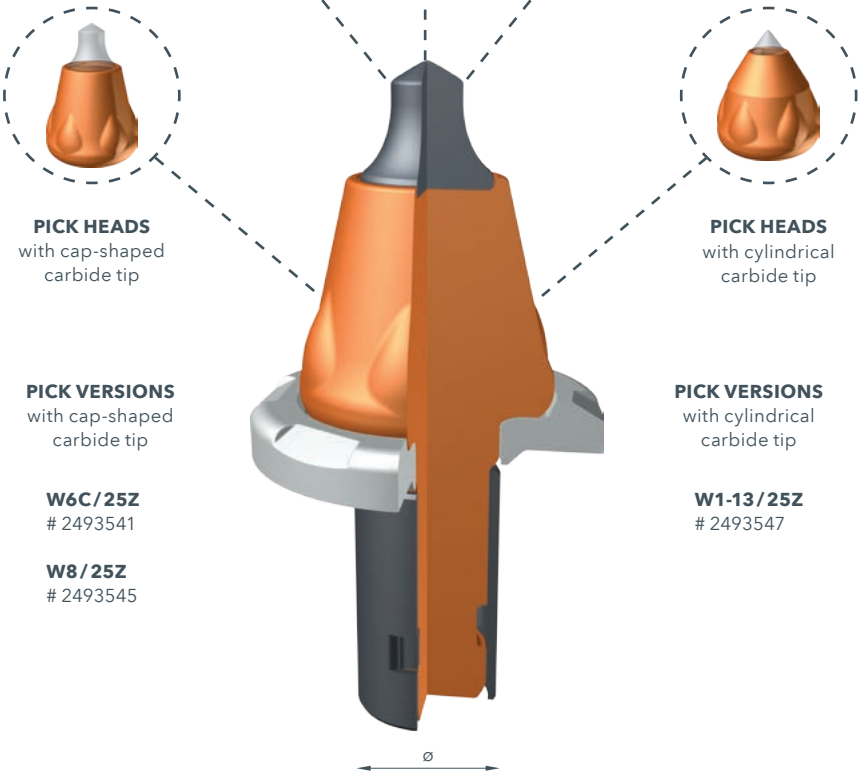
Pick with 20 mm and 22 mm shank diameter



Pick with 25 mm shank diameter

CARBIDE TIPS





PICK HEADS
with cap-shaped carbide tip

PICK HEADS
with cylindrical carbide tip

PICK VERSIONS
with cap-shaped carbide tip

W6C/25Z
2493541

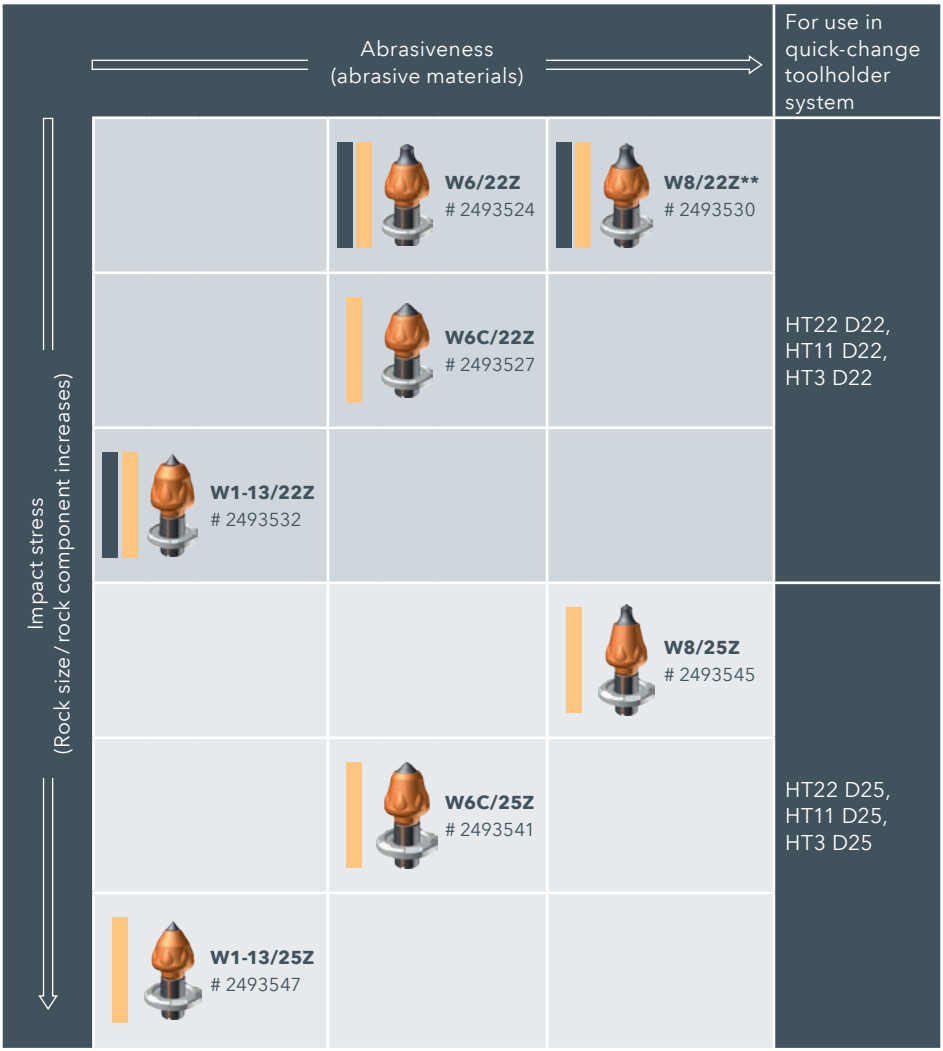
W8/25Z
2493545

PICK VERSIONS
with cylindrical carbide tip

W1-13/25Z
2493547

SHANK DIAMETER
/25: ø = 25 mm

Application	Machine type*
Cold recycling and pulverising	WR 2000, WR 200, WR 2400, WR 240, WR 2500 S, WR 250
Soil stabilising	WR 2000, WR 200, WR 2400, WR 240, WR 2500 S, WR 250, WS 220, WS 250



* Specifications also valid for all machines in "i" version

** WIRTGEN cold recycling machines and soil stabilisers are fitted at the factory with this pick type.

RECOMMENDATIONS FOR APPLICATION

USE IN COLD RECYCLING AND PULVERISING

On road works, the picks penetrate under the base layer, and sometimes even deeper into the ground. Depending on the road surface structure and the materials/additives used, it must be assumed that there will be abrasive (grinding) rocks with low grain size and, to some extent, tough binding elements. High cutting forces are applied when cutting these layers, which can be favoured by using a carbide tip with a higher cutting performance (e. g. W6). With increased abrasiveness, the size of the carbide tip should also be adjusted. A cylindrical carbide variant is recommended if larger pieces of rock or clods of soil are involved.

USE IN SOIL STABILISING

Compact soil/milled material usually contains abrasive (grinding) materials that flow around the carbide tip and the pick head during the cutting process. In this application case, the wear to the steel body dominates, thereby limiting the service life of the tool. Here, the carbide tip needs to deflect the material away from the steel body (pick head), reducing its wear.

For ground that contains pieces of rock, use of a pick with a cylindrical tip (or with a W6C tip) is recommended. In this case, the resistance to carbide breakage is the decisive factor because sudden impact stresses have to be deflected. When massive rock sizes apply extreme shaft stress on the pick, a pick with a 25 mm shank diameter can be used by replacing the top section in the quick-change toolholder system. Another useful alternative for this application example is the WCC milling tool, which particularly shows its advantages or enormous impact resistance in handling large pieces of rock.


1


3


2


4

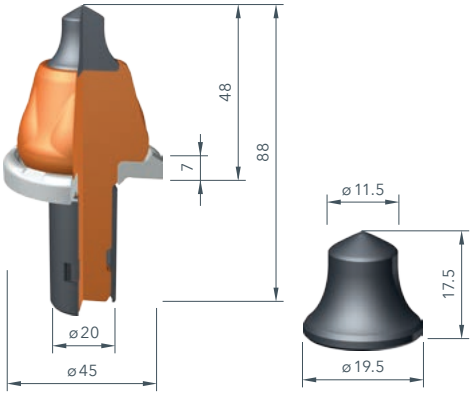
1 > *Asphalt layers with gravel layer beneath*

2 > *Extremely abrasive supplementary gravel*

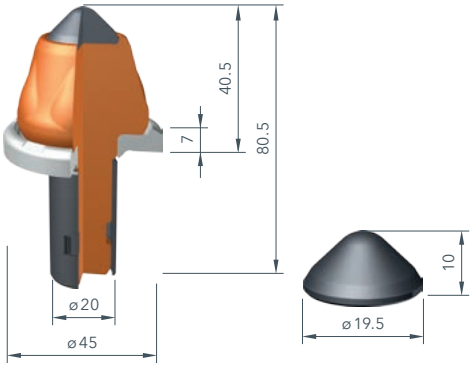
3 > *Highly compact ground interspersed with stones*

4 > *Very gravelly soil with abrasive rocks*

W6 / 20Z	Part No.: 2493520
Type	Meaning
W6	Cap-shaped carbide tip for mixing compact soils
/20	Held in the toolholder bore with a shank diameter of 20 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 40 pieces	
Weight per toolbox: 15.30 kg	
Carbide weight per pick: 37 g	

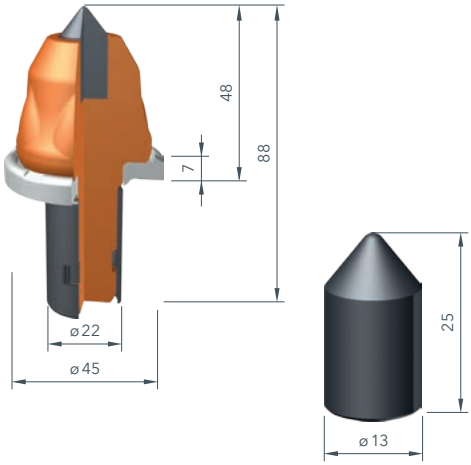


W6C / 20Z	Part No.: 2493523
Type	Meaning
W6	Cap-shaped carbide tip for mixing soils with small to medium-sized pieces of rock
C	Flat carbide tip for increased break resistance
/20	Held in the toolholder bore with a shank diameter of 20 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 40 pieces	
Weight per toolbox: 14.50 kg	
Carbide weight per pick: 24 g	

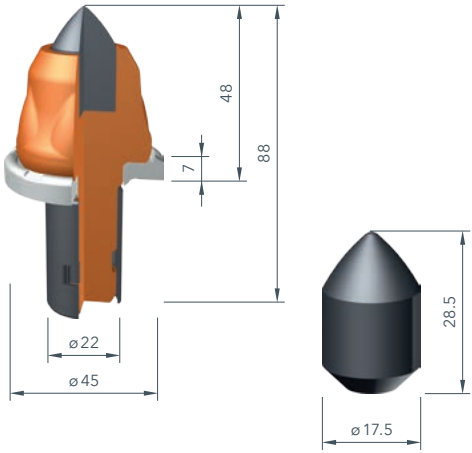


Dimensions in mm

W1-13 / 22Z	**Part No.: 2493532**
Type	Meaning
W1	Cylindrical carbide tip for mixing increasingly rocky soils
-13	13 mm carbide tip diameter
/22	Held in the toolholder bore with a shank diameter of 22 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 40 pieces	
Weight per toolbox: 16.90 kg	
Carbide weight per pick: 39 g	

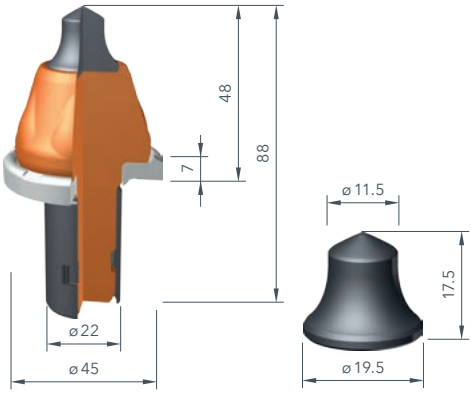


W1-17 / 22Z	**Part No.: 2493534**
Type	Meaning
W1	Cylindrical carbide tip for mixing increasingly rocky soils
-17	17 mm carbide tip diameter
/22	Held in the toolholder bore with a shank diameter of 22 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 40 pieces	
Weight per toolbox: 17.70 kg	
Carbide weight per pick: 74 g	

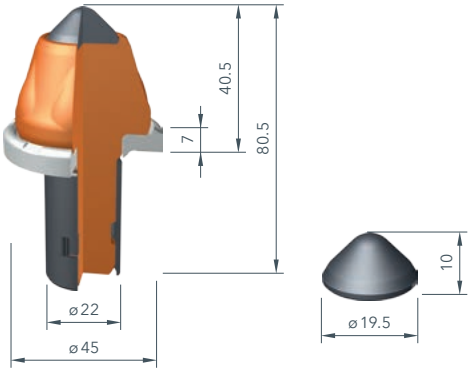


Dimensions in mm

W6 / 22Z	Part No.: 2493524
Type	Meaning
W6	Cap-shaped carbide tip for mixing compact soils
/22	Held in the toolholder bore with a shank diameter of 22 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 40 pieces	
Weight per toolbox: 16.50 kg	
Carbide weight per pick: 37 g	

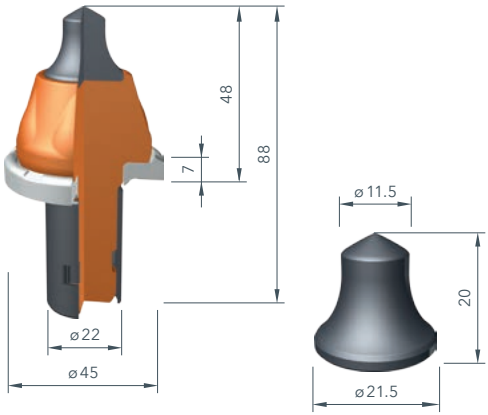


W6C / 22Z	Part No.: 2493527
Type	Meaning
W6	Cap-shaped carbide tip for mixing soils with small to medium-sized pieces of rock
C	Flat carbide tip for increased break resistance
/22	Held in the toolholder bore with a shank diameter of 22 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 40 pieces	
Weight per toolbox: 15.70 kg	
Carbide weight per pick: 24 g	

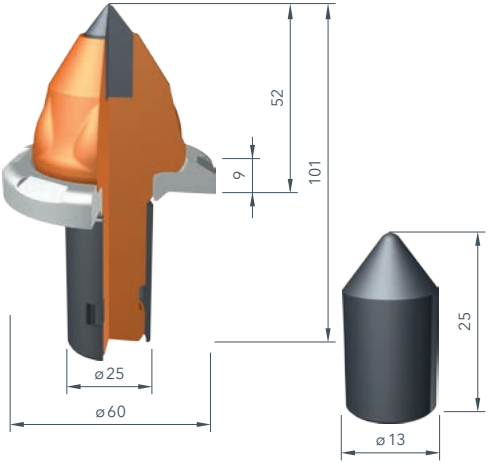


Dimensions in mm

W8 / 22Z	**Part No.: 2493530**
Type	Meaning
W8	Cap-shaped carbide tip for mixing compact soils
/22	Held in the toolholder bore with a shank diameter of 22 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 40 pieces	
Weight per toolbox: 16.50 kg	
Carbide weight per pick: 47 g	

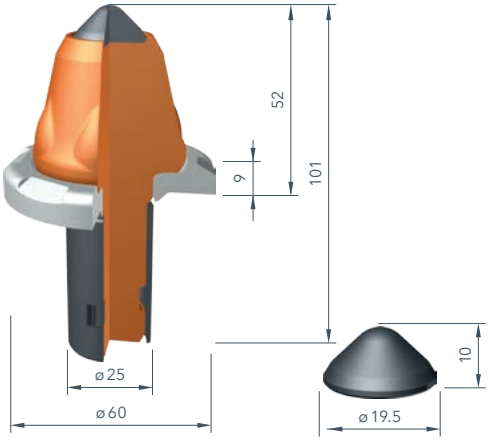


W1-13 / 25Z	**Part No.: 2493547**
Type	Meaning
W1	Cylindrical carbide tip for mixing increasingly rocky soils
-13	13 mm carbide tip diameter
/25	Held in the toolholder bore with a shank diameter of 25 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 15 pieces	
Weight per toolbox: 10.25 kg	
Carbide weight per pick: 39 g	

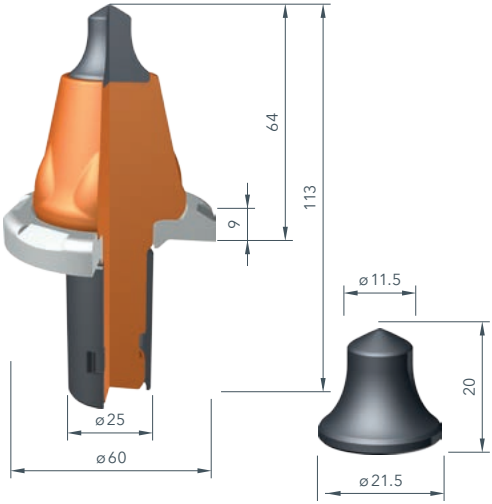


Dimensions in mm

W6C / 25Z	Part No.: 2493541
Type	Meaning
W6	Cap-shaped carbide tip for mixing soils with small to medium-sized pieces of rock
C	Flat carbide tip for increased break resistance
/25	Held in the toolholder bore with a shank diameter of 25 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 15 pieces	
Weight per toolbox: 10.40 kg	
Carbide weight per pick: 24 g	

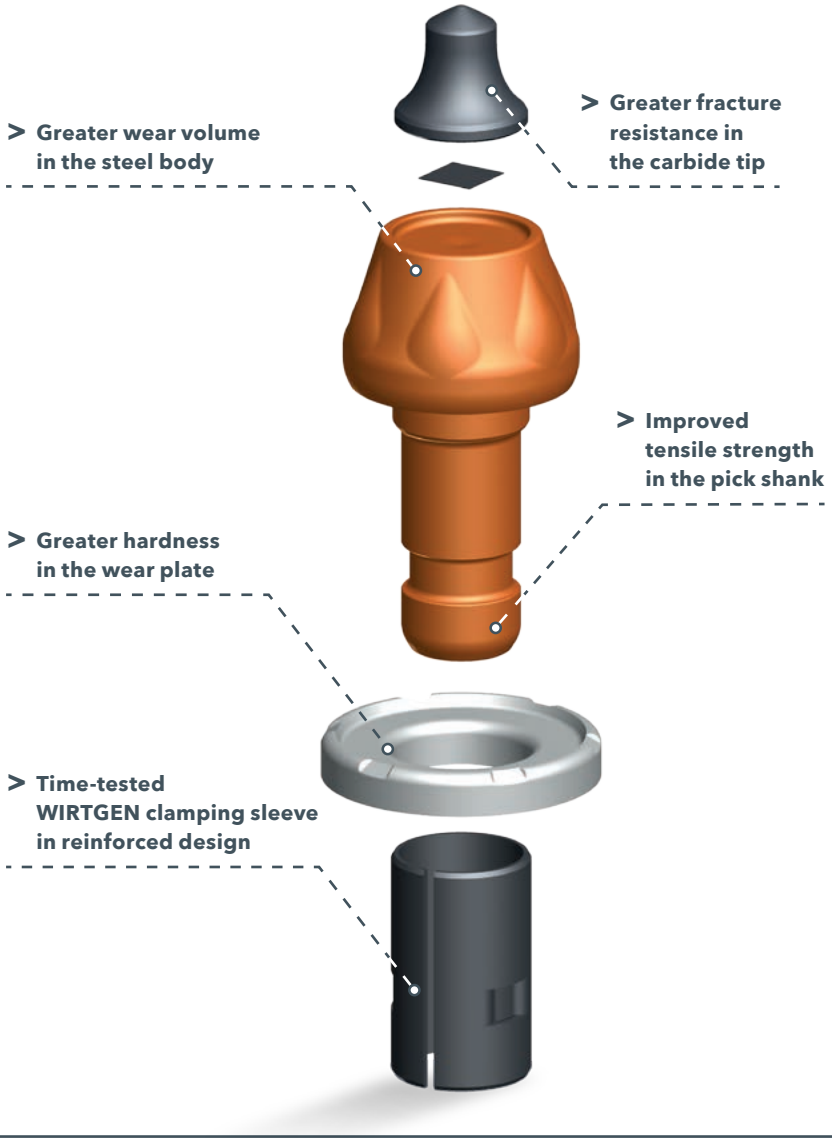


W8 / 25Z	Part No.: 2493545
Type	Meaning
W8	Cap-shaped carbide tip for mixing compact soils
/25	Held in the toolholder bore with a shank diameter of 25 mm
Z	Generation identification/ product characteristic
Quantity per toolbox: 15 pieces	
Weight per toolbox: 10.40 kg	
Carbide weight per pick: 47 g	



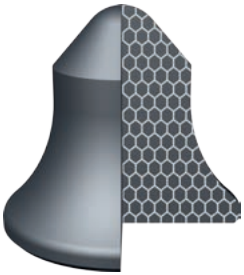
Dimensions in mm

All-rounder for cold recycling and soil stabilisation



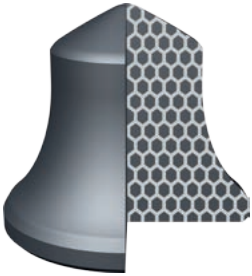
Optimised carbide mix dimensionally correct for applications where high impact loads are expected.

> *Carbide tip on a conventional pick with a tungsten-cobalt mix of 94 % to 6 %*



> *Carbide base 1.25 mm thick*

> *Carbide tip on a* **GENERATION *Z*** *pick with a tungsten-cobalt mix of 93 % to 7 %*



> *Carbide base 1.75 mm thick – 40 % thicker than in conventional picks*

Tungsten Cobalt

RESILIENT AND RELIABLE

Greater fracture resistance in the carbide tip:
An optimised carbide composition and adapted tip geometry achieve a greater fracture resistance in the carbide tip.

Greater wear volume in the steel body:
The steel body can be a factor in limiting full utilisation of a pick when it comes to abrasive materials. The carbide can be virtually fully exploited thanks to the increased wear volume in **GENERATION *Z***.

Greater hardness in the wear plate:
The greater degree of hardness in the wear plate ensures maximum toolholder protection.

Improved tensile strength in the pick shank:
The repositioning of the clamping sleeve bearing on the lower end of the pick shank has improved the tensile strength in **GENERATION *Z*** pick shanks compared to conventional cutting tools.

Time-tested WIRTGEN clamping sleeve in reinforced design:
The reinforced clamping sleeve ensures that the pick is permanently and dependably secured in the toolholder bore.

WIRTGEN GROUP

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